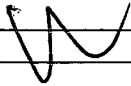


Date: Tuesday, 29/04/2008 10:48:36 AM
 User: Linda Lacelle

Process Sheet

OK

Customer :	CC-DAR01 Dart Aerospace Ltd.	Drawing Name :	FRONT OUTBOARD LEG, RH
Job Number :	38882		
Estimate Number :	10804		
P.O. Number :		Part Number :	D37684
This Issue :	29/04/2008	Drawing Number :	PROTOTYPE
Prsht Rev. :	NC	Project Number :	
First Issue :	/ /	Drawing Revision :	08-04.23 A
Previous Run :	38876	Material :	
Written By :		Due Date :	16/05/2008
Checked & Approved By :		Qty :	1
Comment :		Um :	Each

Additional Product

PROTOTYPE

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

MAKE PER DRWG D3768 REV A

FF

08-05-08

①

2.0	M6061T6T1000W065	6061T6 TUBE
-----	------------------	-------------

ENGINEERING
APPROVAL

Comment: Qty.: 0.9000 f(s)/Unit Total: 0.9000 f(s)

6061T6 TUBE

M106734

FF 08-05-08

①

3.0	QC5	INSPECT WORK TO CURRENT STEP
-----	-----	------------------------------



Comment: INSPECT WORK TO CURRENT STEP

08-05-09 / 5 08/05/08 (20)

4.0	HAND FINISHING1	HAND FINISHING RESOURCE #1
-----	-----------------	----------------------------



Comment: HAND FINISHING RESOURCE #1

ACID ETCH AND ALODINE PER QSI 005

RD/EL

08/05/12

①

5.0	QC3	INSPECT POWDER COAT/CHEMICAL CONVERSION
-----	-----	---



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

08/05/12 ①

Date: Tuesday, 29/04/2008 10:48:36 AM
User: Linda Lacelle

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: FRONT OUTBOARD LEG, RH

Job Number: 38882

Part Number: D37684

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

GIVE TO CHRIS P-ENG

PU 01.05.29
FOR ENGINEERING USE ONLY

CHARGE TO JOB #00196

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

18.08.05.29 Promype

Job Completion



6.08.06.11

8

7

6

5

D

C

B

A



2

D3768-1 FRONT INBOARD LEG**D3768-3 FRC****NOTES:**

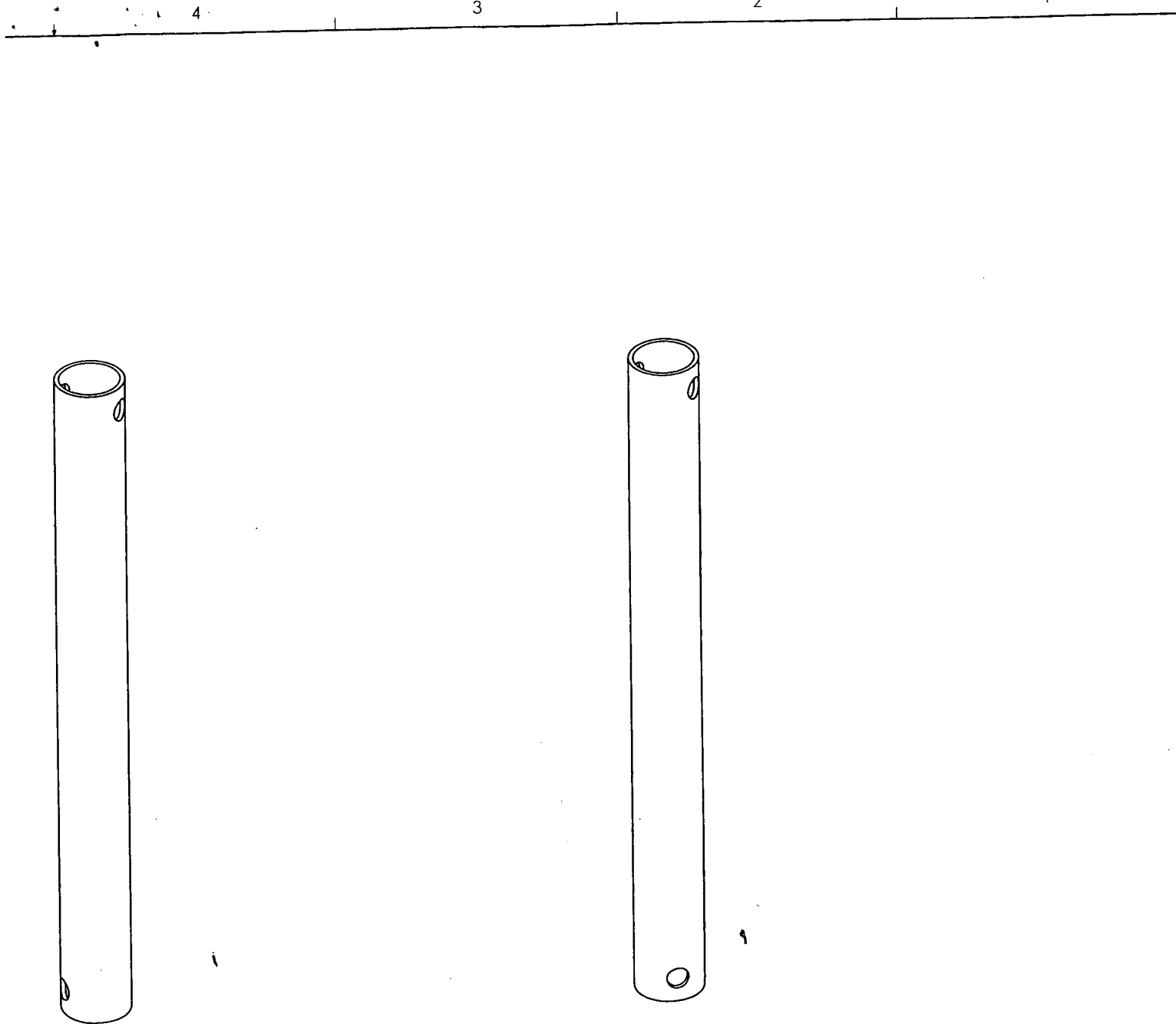
- 1) MATERIAL: 6061-T6 (QQ-A-200/8 OR QQ-A-225/8) ALUMINUM TUBING 1.00" OD X 0.065" WALL (REF. DART SPE
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.19 lbs

8

7

6

5



ONT OUTBOARD LEG, LH

D3768-4 FRONT OUTBOARD LEG, RH

PROTOTYPE
PLEASE RETURN ALL ISSUED
DATA TO, ENGINEERING
08.04.23

PEC. M6061T6T1.00W.065)

REV.	DESCRIPTION		BY	DATE
DESIGN	HS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	HS			
CHECKED		DRAWING NO. D3768		REV. A
MFG. APPR.				SHEET 1 OF 4
APPROVED		TITLE FRONT LEG		SCALE
DE APPR.				NTS
DATE	08.03.26		COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

Receiving Report

Date: 08/01/08

Batch No: M 106739

Supplier Marmon Keystone

Dart P/O: 5373

Packing Slip: Yes ☒ No ☐
Invoice: Yes ☐ No ☒
Receipt: Cash ☐ Cr ☐

Release Note Attached: Yes ☒ No ☐ N/A ☐
 Waybill Attached: Yes ☒ No ☐
 Shipment Complete: Yes ☒ No ☐ N/A ☐
 QC6 Inspection ☒ 08/07/08 N/A ☒
 Work Order ☒ N/A ☒

Discrepancies

Discrepancies				Quantity Received	Quantity Returned	Quantity Short	Comments
Part Number	Description	Quantity Ordered					

Initials of receiver (if shipment OK) Level 12 GZ

Production/Admin:

Date 08/01/08
Received/Costing R/L 6668
Initial CZ

Location _____

H:\FORMS\Purchasing\approved\Arch\RECREPORT R / D

Energy Surcharge

12.20

ORIGINAL INVOICE / FACTURE ORIGINALE

**TERMS: NET 30 DAYS
PLUS 2% PER MONTH ON
ALL OVERDUE ACCOUNTS.**

**TERMES: NET 30 JOURS
PLUS 2% PAR MOIS
SUR COMPTE PASSÉ DÙ.**

FOR CONDITIONS OF SALE REFER TO BACK OF INVOICE.
POUR LES CONDITIONS DE VENTE, VOUS TROUVEREZ LES
RENSEIGNEMENTS À L'ENDOS DE LA FACTURE ORIGINALE.

G.S.T. /HST
T.P.S.

2.95

PROVINCIAL TAX TAXE PROVINCIALE

.01

61.9!

**PAYMENT OF THIS INVOICE IS DUE BY
LE RÈGLEMENT DE CETTE FACTURE EST EXIGIBLE AU PLUS TARD LE**

02/06/2008

KAISER CHANDLER

CHANDLER PLANT
BOX 5011 6573 W WILLIS ROAD
CHANDLER AZ 85226
PH: 520.798.1987
FAX: 520.798.0596
SALES: 800.528.6274

CERTIFICATION and PHYSICAL TEST RESULTS

QP 026A

These results are for **MARMON/KEYSTONE CORP**
Mill Number **175-48862.** Purchase Order No **60-29318-002**

Alloy **6061/** Temper..... **T6**

Part No, Item No, Commodity No or Inventory No

Size Description. **1.00 IN OD X .065 IN WALL**

Specification(s). **WW-T-700/6F ASTM B210-04 AMS 4082N**

Additional procedures as called for on Specification:

WE TAKE EXCEPTION TO PARA. 5.2.1. Per AMS 4082N, WAS NOT OILED.

Per Aluminum Standards and Data 2003											
Limits	Chemical Composition										
MIN	0.40	*	*	0.15	---	0.8	0.04	---	---	Ea 0.05	Remainder
MAX	0.8	0.7	0.40	0.15	1.2	0.35	---	0.25	0.15	Total 0.15	
Actuals	Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	Ti	Others	Al
	0.63	0.29	0.22	0.03	0.96	0.06		0.03	0.01		
										Each 0.05	Remainder
										Total 0.15	

* For WW-T-700/6F specification, maximum Si plus Fe is .45%.

** 1100 Alloy Max Si + Fe is 0.95 %

Mechanical Properties			
Lot #	Temp	Yield PSI	Ultimate PSI Elongation %
48862 Al T6		42,800	48,600 15
48862 BA T6		42,700	48,400 15

Domestic Melt Source Made in USA

We hereby certify that the material covered by this report has been inspected in accordance with, and has been found to meet, the applicable requirements described herein, including any specifications forming a part of the description; and that samples representative of the material met the composition limits and had the mechanical properties as indicated.

Date 05/19/2007

Wilfredo A. dela Cruz

Wilfredo A. delaCruz
Sr. Metallurgical Engineer

CertAct

Form C-001

AT 1.065 734

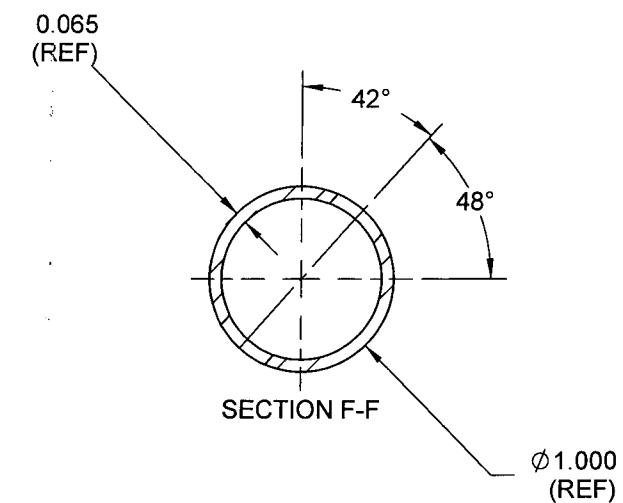
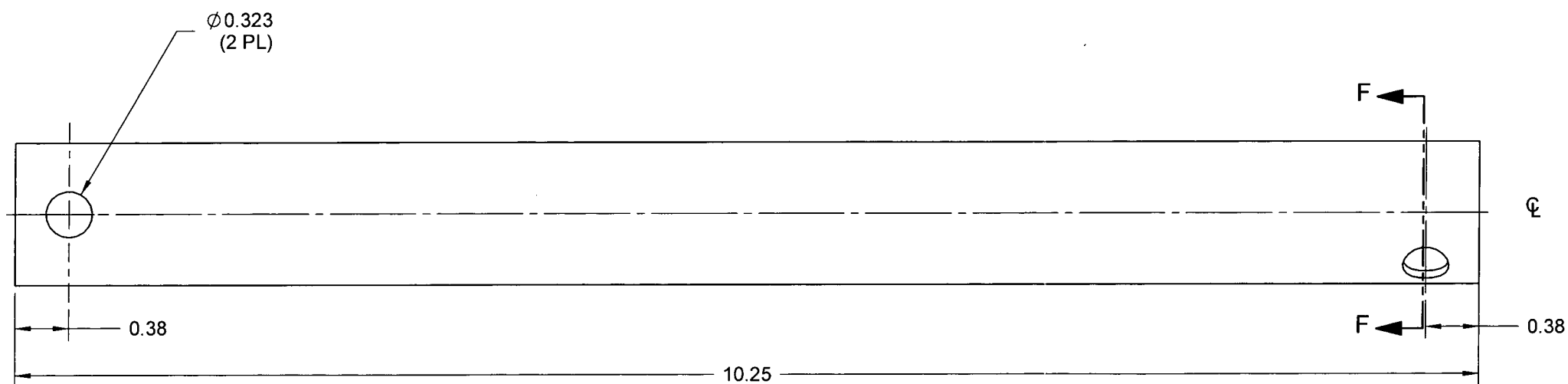
OR.REF:
SLSPRS:

To:

INIT.:

06/05/2007 From: MARMON/KEYSTONE

M/R OR:
C.P.O. BN4984
C PART:



D3768-4 FRONT OUTBOARD LEG, RH

PROTOTYPE
PLEASE RETURN ALL ISSUED
DATA TO ENGINEERING

08.04.23

DESIGN	HS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	HS		
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D3768	SHEET 4 OF 4
APPROVED		TITLE	SCALE
DE APPR.		FRONT LEG	1:1
DATE	08.03.26	COPYRIGHT © 2008 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	